

MAPRO

**HYBRYDOWA
PRZYSZŁOŚĆ**



MAPRO

**Kreator hybrydowej
przyszłości**

 **ZHAFIR**
PLASTICS MACHINERY

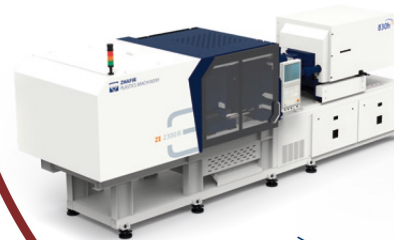




Rodzina maszyn hybrydowych Haitian Zhafir



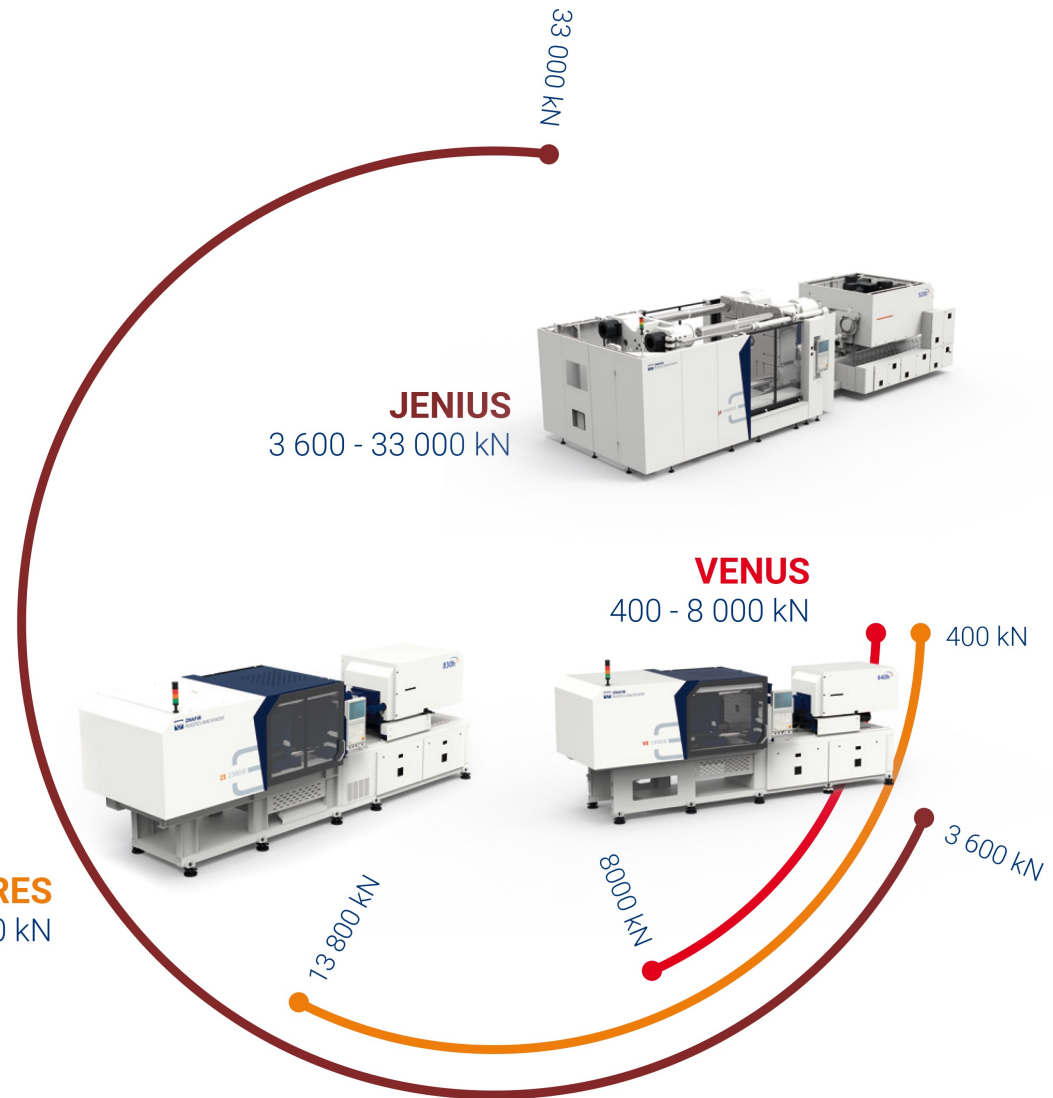
ZERES
400 - 13 800 kN



JENIUS
3 600 - 33 000 kN



VENUS
400 - 8 000 kN



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**Precyzja
w hybrydowym
rozwiązaniu**



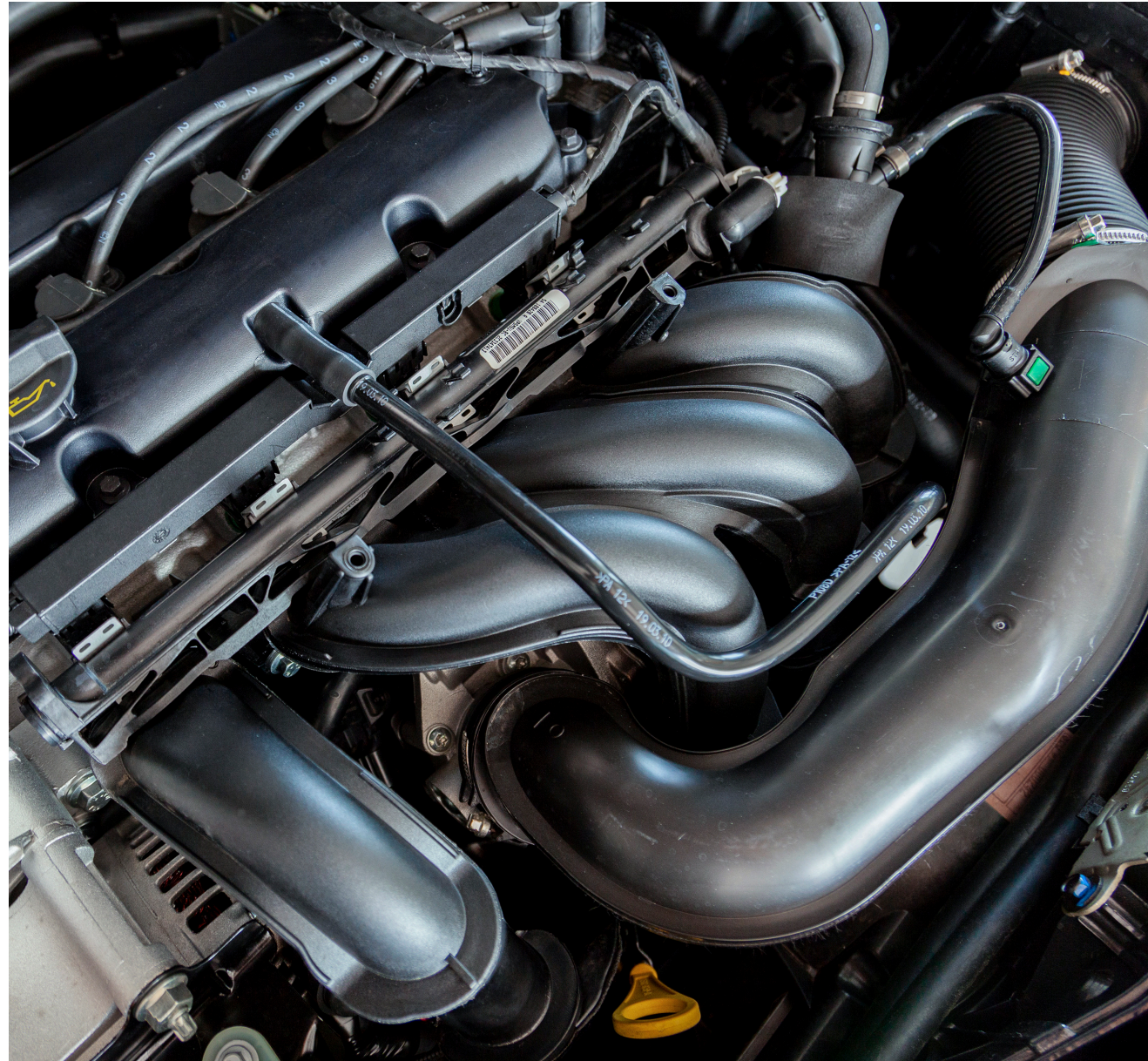
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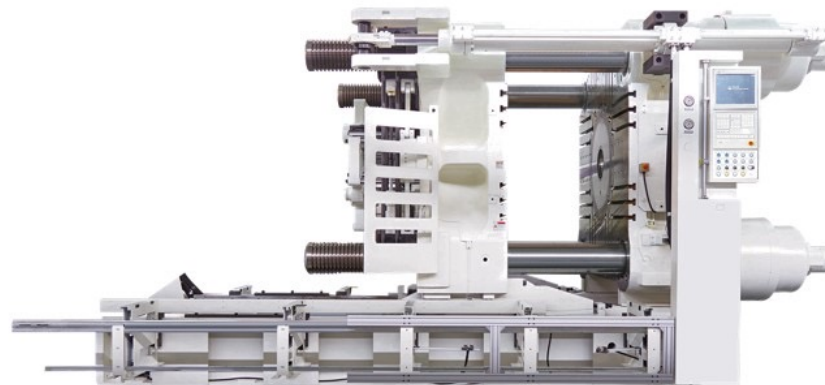
**Hybrydowa
elastyczność**

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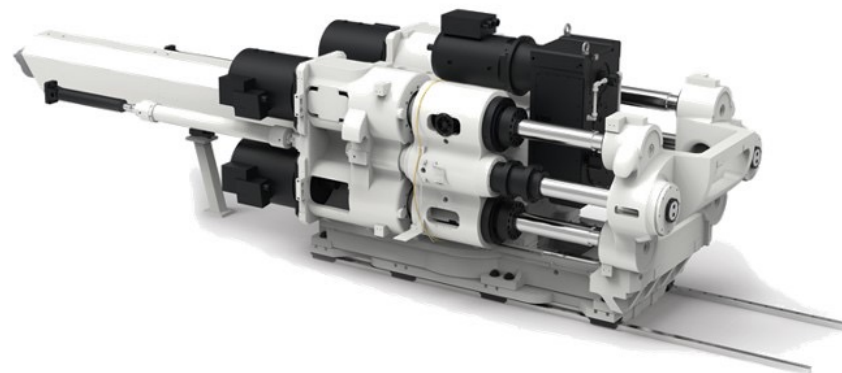


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Połączenie
dla stworzenia
idealnej całości



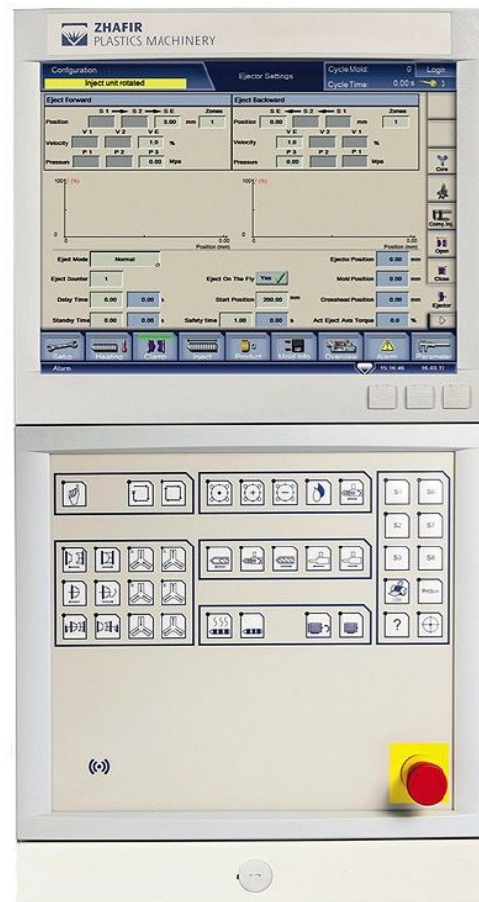
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**Hybrydowe
rozwiązania
w sterowniku
SIGMATEK**





Swoboda programowania hybrydowej przyszłości

Manual Curve Cycle Mold: 0 Login
Cycle Time: 0.00 s 5

Scale Setting
Injection Velocity: 350.00 mm/s
Injection Pressure: 190.00 Mpa
Injection Stroke: 290.00 mm
Holding Time: 10.00 s

Curve Monitor: Off
Display: Pressure & Velocity
Injection Time: 0.00 s
Injection Pressure: 8.44 Mpa
Injection Peak Pressure: 0.00 Mpa
VIP Position: 0.00 mm
VIP Velocity: 0.00 mm/s
VIP Pressure: 0.00 Mpa

Buttons: Setup, Heating, Clamp, Inject, Product, Mold Info, Overview, Alarm, Parameter

Manual Curve Cycle Mold: 0 Login
Cycle Time: 0.00 s 5

Core Settings Core State Core Program Core Safety In Core Safety Out Linear Parameter Core Graphic

Core Program
CORE A ✓ Mold Open Position interrupted in: 120.00mm
CORE A ✓ Start Mold Close
CORE A ✓ Start Mold Close
CORE A ✗ Mold Open Position coupled in: 120.00mm
CORE A ✗ End Holding
CORE A ✗ Mold Open End
Ejector A ✓ Mold Open End
Ejector A ✓ Mold Open End

SETTINGS LINE 1
Select Core: CORE A
Start Condition: Mold Open Position
Start Position: 120.00 mm
Delay Time: 0.00 s
Mold Stop: Yes ✓
Interrupt Sequence: Yes ✓
Standby: No ✗

Buttons: Setup, Heating, Clamp, Inject, Product, Mold Info, Overview, Alarm, Parameter

Manual Produce Data Cycle Mold: 32 Login
Cycle Time: 3.19 s 3

Produce Monitor: On
Part Number: Clear
Box Statistics: Clear
Cycle Mold Counter: Clear

Production Information
Production Description: 19ghh
Material Type: 99P
Single product weight: 30.00 gr
Total Part Number: 100000
Cavity Number: 1
Total Mold Number: 32

Production statistics
Production Per Hour: 0
Average Cycle Time: 0.00 s
Cycle Time Det: 10.0 s
Passed Ratio: 43.7 %
Efficiency: 0.0 %
Material Remaining: 2999.50 Kg
Time Remaining: 277 H 44 M 20 S

Produce State
Total Part Number: 100000
User 1 Produce: 14
User 2 Produce: 18
User 3 Produce: 9986
Completion: 0.0 %

Management
Box Manager: 1
Parts Per Box: 0
Parts Quantity Of Present Box: 0
Alarm Time For Box Full: 0.00 s
Produce Monitor Alarm: Stop When Box Is Full
Order Completed: 3

Buttons: Setup, Heating, Clamp, Inject, Product, Mold Info, Overview, Alarm, Parameter

Manual Curve Cycle Mold: 0 Login
Cycle Time: 0.00 s 5

Core 1 Core 2 Core 3 Act hydraulic pressure: 5.00 Mpa

Core A select and state
CORE A On ✓ UNKNOWN POSITION Pneumatic
Core move: Before Clamp, Mold Position: 6.00 mm
Mode: Time, Delay Time: 0.00, 0.00 s
Standby: No, Time: 1.00, 0.00 s

Core B select and state
CORE B On ✓ UNKNOWN POSITION Pneumatic
Core move: Before Clamp, Mold Position: 3.60 mm
Mode: Time, Delay Time: 0.00, 0.00 s
Standby: No, Time: 1.00, 0.00 s

Buttons: Setup, Heating, Clamp, Inject, Product, Mold Info, Overview, Alarm, Parameter

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To dopiero
początek

 **HAITIAN**
INTERNATIONAL

 **ZHA FIR**
PLASTICS MACHINERY



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**DZIĘKUJĘ
ZA UWAGĘ**

